

# Medium Pressure Standard Duty Pump

Double-acting, air-operated, medium pressure standard duty pumps for dispensing lubricants in small to medium sized installations. Pumps include a height adjustable 2" bung adaptor for drum and tank mounting. Built in port for optional pressure relief valve (609 007).

## Very reliable air valve

Time proven and reliable air motor withstands adverse working conditions

#### Efficient internal air exhaust

Prevents icing, which can stall pump operation

#### Double acting pump

Provides even and smooth fluid flow

#### Long life packings

Dual packing seals provide trouble-free operation

# Built-in port for connecting a pressure relief valve

Positive relief of overpressure caused by thermal expansion using pressure relief valve (609 007)

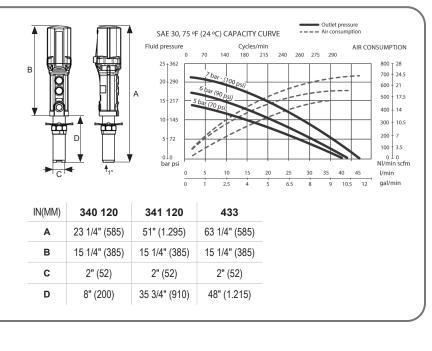
# **Bung adaptor included**

#### **MARKETS SERVED**

- Auto dealers
- Service shops
- Fast lube centersAgriculture

#### **FLUIDS HANDLED**

- Synthetic and mineral based oil
- Hydraulic oil
- Gear lube
- Transmission fluid





# TECHNICAL SPECIFICATIONS

Pump ratio	3:1	
Air pressure operating range	20 to 140 psi (1.5 - 10 bar)	
Air consumption (1)	10 scfm (285 NL/min)	
Maximum fluid outlet pressure	420 psi (30 bar)	
Air motor diameter	3 1/2" (88 mm)	
Air motor effective diameter	2 1/2" (60 mm)	
Air motor stroke	4" (100 mm)	
Delivery at 235 cpm	6.5 gpm (24.6 l/min)	
Maximum free flow delivery (2)	11.1 gpm (42 l/min)	
Air inlet	3/8" NPT(F)	
Fluid inlet (stub pump only)	1" NPT(F)	
Fluid outlet	3/4" NPT(F)	
Wetted and seal materials	Aluminum / Steel / Polyurethane / NBR / PTFE	
Noise level	Pump noise level meets OSHA requirements at all recommended operating air pressures	
Manual	834 810	

- (1) Air consumption with 90 psi (6 bar) air inlet pressure and 85 cycles per minute.
- (2) Maximum free delivery at 100 psi (7 bar).

# **ORDER INFORMATION**

340 120	PM4 3:1 Stub pump w/ bung adaptor
341 120	PM4 3:1 55 gal drum pump w/ bung adaptor
*433	PM4 3:1 275/500 (48") gal tank w/ bung adaptor

<sup>\*</sup>Pump include 340 120 with the down tube unassembled

#### **Hose Kit** Medium pressure hose connection kit for PumpMaster 4 3:1



# **Down Tubes** Choose the down tube to match your container size for PumpMaster PM4 3:1



910 411	1" NPT(M) X 14" - 30°	16 Gallon Keg
910 412	1" NPT(M) X 26" - 30°	55 Gallon Drum
910 418	1" NPT(M) X 32" - 30°	275 Gallon Tote
910 417	1" NPT(M) X 60" - 30°	330 Gallon Tank